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**NCI Building Systems to Present at the
Dahlman Rose & Co. 2nd Annual Global Metals,
Mining & Materials Conference**

HOUSTON, TX -- (PRNewswire – November 7, 2011) - NCI Building Systems, Inc. (NYSE: [NCS](#)) today announced it will present at the Dahlman Rose & Co. 2nd Annual Global Metals, Mining & Materials Conference which takes place November 16-17, 2011 in New York City at The Hudson Hotel. Norman C. Chambers, Chairman, President and Chief Executive Officer, will deliver the Company's presentation on Thursday, November 17, 2011 at 3:30 p.m. Eastern Time.

In connection with the conference, there will be a Webcast of the Company's presentation available at <http://wsw.com/webcast/dahlman10/ncs/> starting at 3:30 p.m. Eastern Time/2:30 p.m. Central Time on Thursday, November 17, 2011. A replay of the presentation will also be available on the website for 90 days following the conference. Please go to the website at least 15 minutes prior to the presentation to download and install any necessary audio software.

NCI Building Systems, Inc. is one of North America's largest integrated manufacturers of metal products for the nonresidential building industry. NCI is comprised of a family of companies operating manufacturing facilities across the United States and Mexico, with additional sales and distribution offices throughout the United States and Canada.

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