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**NCI BUILDING SYSTEMS SECOND QUARTER
CONFERENCE CALL ON THE INTERNET**

HOUSTON (May 21, 2004) – NCI Building Systems, Inc. (NYSE: NCS) will provide an online, real-time webcast and rebroadcast of its conference call for the second quarter and outlook of fiscal 2004 on Thursday, May 27, 2004.

The live broadcast of NCI's quarterly conference call will be available online at www.ncilp.com or www.fulldisclosure.com on May 27, beginning at 10:30 a.m. (Eastern Time). The online replay will be available at approximately 12:30 p.m. (Eastern Time) and continue for one week.

NCI Building Systems, Inc. is one of North America's largest integrated manufacturers of metal products for the nonresidential building industry. The Company operates manufacturing and distribution facilities located in 16 states and Mexico.

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