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NCI BOARD REAFFIRMS 1.2 MILLION SHARE REPURCHASE AUTHORIZATION

HOUSTON (September 2, 2005) – NCI Building Systems, Inc. (NYSE: NCS) today announced that its Board of Directors has reaffirmed the Company’s previously authorized share repurchase program, authorizing the repurchase of up to 1.2 million shares. The Board had previously approved a 1.5 million share repurchase program, of which approximately 300,000 shares have been repurchased. Additional repurchases may be made from time to time in open market transactions or in privately negotiated off-market transactions at prevailing market prices that the Company deems appropriate. NCI has approximately 22 million shares outstanding on a fully diluted basis.

A.R. Ginn, Chairman and Chief Executive Officer of NCI, remarked, “The Board’s action reflects both its confidence in NCI’s growth prospects and its belief that the repurchase of shares of the Company’s stock at current prices represents an attractive investment for NCI and its shareholders.”

This release contains forward-looking statements concerning NCI’s business and operations and industry conditions, including among others industry trends, steel pricing, growth expectations and margin expansion. Forward-looking statements involve a number of risks and uncertainties, and NCI’s actual performance may differ materially from that projected in such statements. Among the factors that could cause actual results to differ materially are industry cyclicity and seasonality, fluctuations in demand and prices for steel, the financial condition of NCI’s raw material suppliers, competitive activity and pricing pressure, ability to execute NCI’s acquisition strategy and general economic conditions affecting the construction industry. These and other factors that could affect NCI’s financial position and results of operations are described in further detail in NCI’s filings with the Securities and Exchange Commission. NCI expressly disclaims any obligation to release publicly any updates or revisions to these forward-looking statements to reflect any changes in its expectations.

NCI Building Systems, Inc. is one of North America’s largest integrated manufacturers of metal products for the nonresidential building industry. The Company operates manufacturing and distribution facilities located in 16 states and Mexico.

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