



Contact: Norman C. Chambers
President and Chief Executive Officer
(281) 897-7788

**NCI BUILDING SYSTEMS TO PRESENT AT THE CIBC WORLD
MARKETS 2ND ANNUAL INDUSTRIALS CONFERENCE**

HOUSTON (September 26, 2007) – NCI Building Systems, Inc. (NYSE: NCS) today announced it will participate in the CIBC World Markets 2nd Annual Industrials Conference, which takes place October 2-3, 2007 in New York City at the InterContinental, Barclay Hotel New York. Norm Chambers, President and Chief Executive Officer, will be speaking at the conference.

In connection with the conference, there will be an on-line simulcast of the company's presentation available at the company's website at www.ncilp.com starting at 1:25 p.m. Eastern Time/12:25 p.m. Central Time on Wednesday, October 3, 2007. A replay of the presentation will also be available on the website for one month after the presentation. Please go to the site at least 15 minutes prior to the presentation to download and install any necessary audio software.

NCI Building Systems, Inc. is one of North America's largest integrated manufacturers of metal products for the nonresidential building industry. The Company operates 44 manufacturing and distribution facilities located in 18 states, as well as Mexico and Canada.

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