



## NCI Building Systems Purchases Coil Coating Facility

HOUSTON, TX -- (MARKET WIRE) -- 06/24/10 -- **NCI Building Systems, Inc.** (NYSE: NCS) today announced that its wholly-owned subsidiary, NCI Group, Inc., has completed the purchase of a coating facility located in Middletown, Ohio. The agreement with MSC Pre Finish Metals (MT), Inc. ("MSC"), a subsidiary of Material Sciences Corporation, included MSC's Middletown, Ohio facility and substantially all of the related operating assets for \$4.9 million in cash. The purchase includes a 170,000 square foot coil coating plant that had been idled by MSC, situated on approximately 21 acres of land.

The purchase of this facility will extend NCI's coil coating operation into the upper Midwest and Northeast, where the Company's Buildings and Components groups consume and distribute significant tons of coated products and will also provide additional capacity to meet future demand from the Coatings segment's external customers. Once this facility is brought on-line, it will provide for increased productivity and capacity at a much lower cost than building a new plant and will create incremental external sales opportunities. The Company had been exploring additional coating line opportunities in the region for the past several years, and this acquisition provides the Company future scalability for increasing the Company's builder network and customer base as well as a possible location for the future manufacture of insulated panels to serve the Midwestern and Northeastern United States.

Norman C. Chambers, NCI's Chairman, President and Chief Executive Officer, commented, "This transaction demonstrates our strategy of making opportunistic investments that will optimally position NCI as the nonresidential construction market recovers. It is representative of opportunities to leverage our market leadership and strong financial position to achieve our expansion objectives through high-value, low-cost asset acquisitions."

"The expected benefits to be realized from this transaction reflect NCI's distinctive fully integrated business model and the importance of our Coatings segment to our business. Even in the distressed economic environment, our Coatings group has made significant gains in increasing line speeds at each of its facilities, improving productivity and quality, and expanding its end markets."

NCI Building Systems, Inc. is one of North America's largest integrated manufacturers of metal products for the nonresidential building industry. NCI is comprised of a family of companies operating manufacturing facilities across the United States and Mexico, with additional sales and distribution offices throughout the United States and Canada.

### Forward-Looking Statements

This press release contains forward-looking statements within the meaning of the *Private Securities Litigation Reform Act of 1995* and Section 27A of the *Securities Act*. These statements and other statements identified by words such as "believe," "guidance," "potential," "expect," "should," "will" and similar expressions are forward looking statements within the meaning of the "safe harbor" provisions of the *Private Securities Litigation Reform Act of 1995*. These forward-looking statements reflect our current expectations and/or beliefs concerning future events. As a result, these forward-looking statements rely on a number of assumptions, forecasts, and estimates and, as a result, these forward looking statements are subject to a number of risks and uncertainties that may cause the Company's actual performance to differ materially from that projected in such statements. Among the factors that could cause actual results to differ materially include, but are not limited to industry cyclicality and seasonality and adverse weather conditions; ability to service the Company's debt; fluctuations in customer demand and other patterns; raw material pricing and supply; competitive activity and pricing pressure; general economic conditions

affecting the construction industry; financial crises or fluctuations in the U.S. and abroad; changes in laws or regulations; and the volatility of the Company's stock price. Item 1A "Risk Factors" in the Company's Annual Report on Form 10-K for the fiscal year ended November 1, 2009, identifies other important factors, though not necessarily all such factors, that could cause future outcomes to differ materially from those set forth in the forward-looking statements. NCI expressly disclaims any obligation to release publicly any updates or revisions to these forward-looking statements to reflect any changes in its expectations.

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